

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
12 May 2005 (12.05.2005)

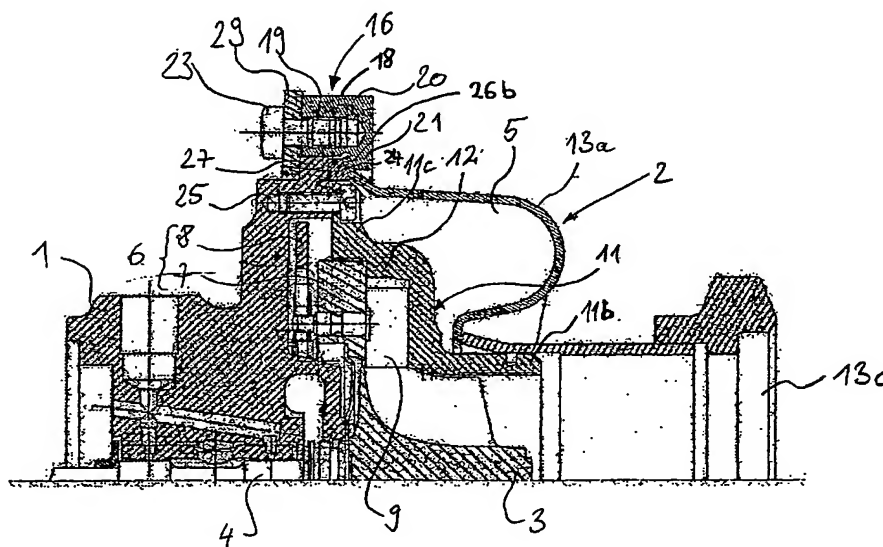
PCT

(10) International Publication Number  
**WO 2005/042927 A1**

- (51) International Patent Classification<sup>7</sup>: **F01D 9/02**, 25/24, 11/00
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- (21) International Application Number: PCT/EP2003/011851
- (22) International Filing Date: 24 October 2003 (24.10.2003)
- (25) Filing Language: English
- (26) Publication Language: English
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- (81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
- Published:  
— with international search report  
— with amended claims and statement

[Continued on next page]

(54) Title: **TURBOCHARGER WITH A THIN-WALLED TURBINE HOUSING HAVING A FLOATING FLANGE ATTACHMENT TO THE CENTRE HOUSING**



(57) Abstract: A turbocharger has a center housing (1) and a thin-walled exhaust housing (13). Both housings are connected to each other at cylindrical end portions (28, 27) thereof by use of a floating flange ring (16) having a clamping surface (26b) which upon applying an axial load exerts at least an axial force component for urging the cylindrical end portion (28) of the thin-walled housing (13) against the cylindrical end portion (27) of the center housing (1). The floating flange ring is connected to counter parts by screws, which counterparts are pressed against a flange portion of the center housing so as to clamp to walled housing by means of the floating flange ring.

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